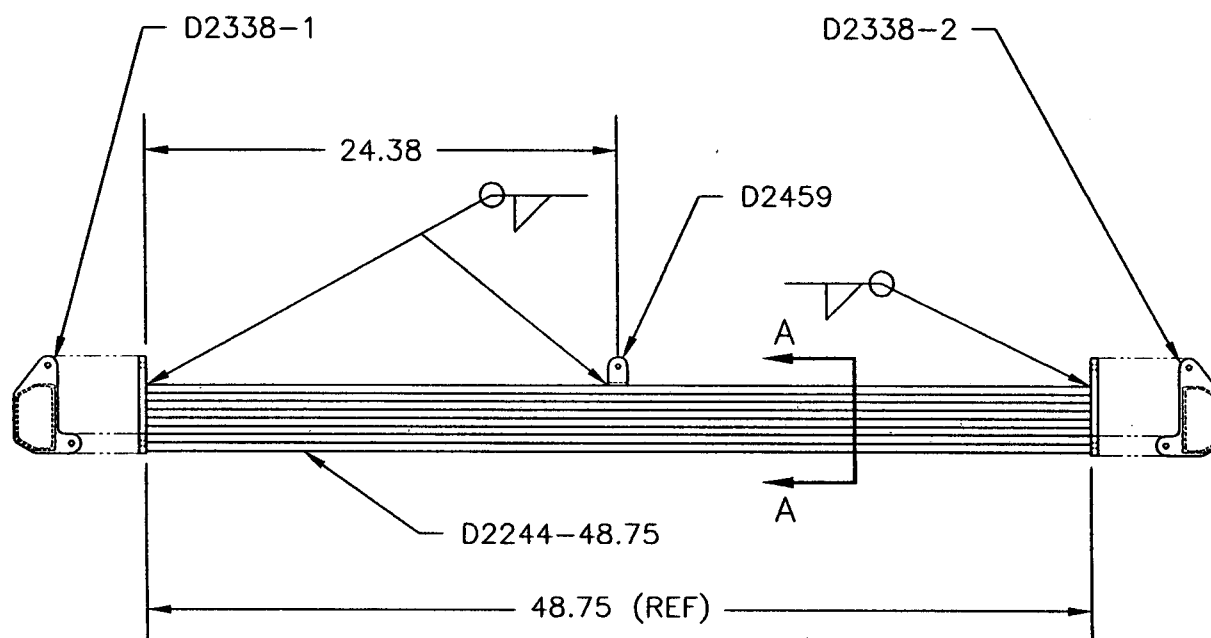
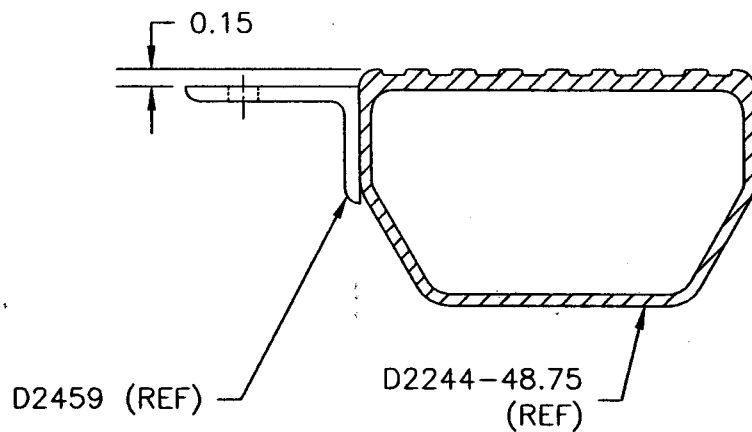


ENGINEERING CHANGE NOTICE

Date: 98.10.23		ECN #: 113			
Project No.: D204-618		Created By: CP	Checked By: CP		
Project Name: Z04 Fixed Step		Approved By: KE (proj. manager)	Approved By: N/A (management if req'd)		
Description of Change: <p style="text-align: center;">Revised D2460 to Rev C in response to TSR a915. Added Section A-A to clarify placement of D2459.</p>					
Notification/Acceptance		Affected <input checked="" type="checkbox"/>	Authorization		
QA	<input checked="" type="checkbox"/>	TSR A915			
Production	<input checked="" type="checkbox"/>				
Planning	<input checked="" type="checkbox"/>				
Marketing	N/A				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		<input checked="" type="checkbox"/>			
Update Pink File		<input checked="" type="checkbox"/>			
Update D-Part Master Binder	<input checked="" type="checkbox"/>		CP	98.10.23	98.10.23
Update Grey Project Binder	<input checked="" type="checkbox"/>		CP	98.10.23	98.10.23
Update DEO Binder		<input checked="" type="checkbox"/>			
Update Master Document List		<input checked="" type="checkbox"/>			
Update Drawing Approval Record		<input checked="" type="checkbox"/>			
Notify TCA of Change		<input checked="" type="checkbox"/>			
Notify FAA of Change		<input checked="" type="checkbox"/>			
Notes: - Update IPP for D2460 to reflect correct revision of drwg. - Finishing notes were not on drwg → added at this revision. Ensure that IPP is in agreement					

DART**RELEASED**
98.10.23 DS

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. C
BW	<i>CF</i>	DRAWING NO.	D2460	SHEET 1 OF 1	
CHECKED <i>ME</i>	APPROVED <i>ME</i>	TITLE	STEP WELDMENT ASSEMBLY	SCALE	1:10
DATE 98.10.19		A	95.01.25	NEW ISSUE	
		B	96.03.29	CHANGE END PLATES	
		C	98.10.19	ADDED SECTION A-A (TSR A915)	

SECTION A-A
SCALE 3:5

WELD PER DART QSI 004

FINISH: POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3

BLACK ANTI-SKID TOP SURFACE TO BOTTOM OF RADIUS PER DART QSI 005 4.4

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

